

1. The left photoelectric sensor bracket should be lower than right photoelectric sensor at horizontal level.

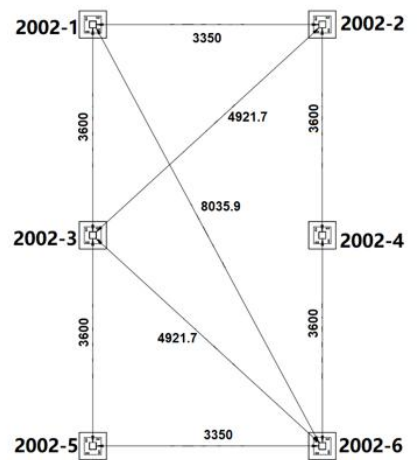
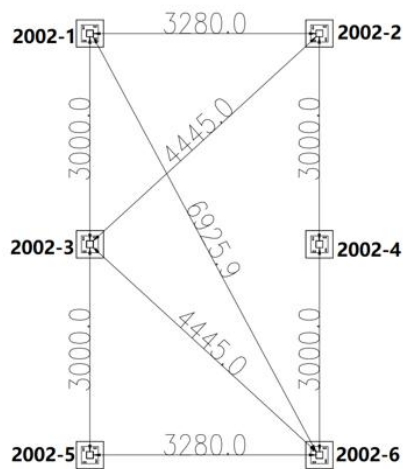
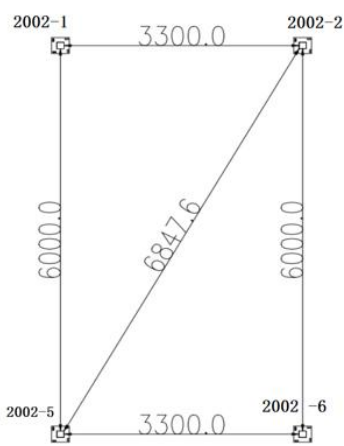


2. The first step: Assemble the front and rear frames.

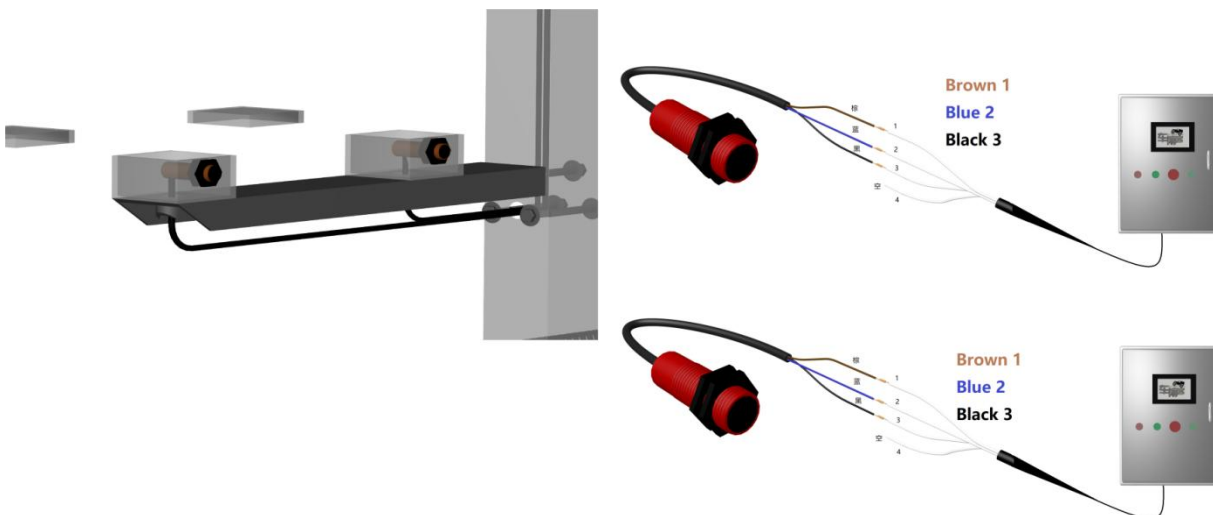
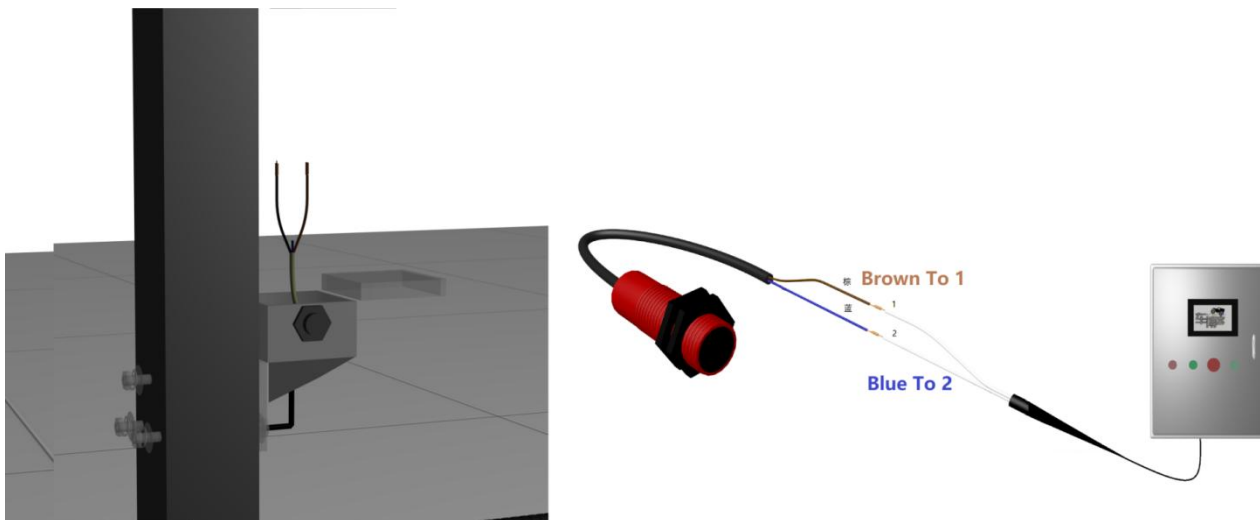
The second step: Measure the distance to position the column.



3. When measuring the position of frame, please take the inner boundary of the column as the benchmark.



4. Pay attention to the connection sequence of photoelectric sensor wire!
wrong sequence may cause damage of the sensor!



5. Please keep about 5mm between origin-point sensor and the origin-point plate.

